

UOR 3: TRIBOLOGY AND SURFACE ENGINEERING

Department of Physics
Laboratory **SUP&RMAN**
SUPerfici & **Ric**oprimenti
per la **Me**ccanica **A**vanzata
e la **N**anomeccanica



via Campi 213/A, 41125 Modena, Italy
contact: valeri@unimo.it

Research staff:

Prof. Sergio Valeri
dr. Guido Paolicelli
dr. Alessandro di Bona
dr. Alberto Rota
dr. Enrico Gualtieri
dr. Alessio Passalacqua
dr. Antonio Ballestrazzi
dr. Manoj Tripathy
dr. Alberto Spagni



UNIVERSITÀ DEGLI STUDI
DI MODENA E REGGIO EMILIA



InterMech Mo.Re.

UOR 3: TRIBOLOGY AND SURFACE ENGINEERING

Mission

L'UOR 3 si dedica alla realizzazione e allo studio delle proprietà meccaniche e tribologiche di superfici e rivestimenti alla nano/micro/macro-scala.

Attività e servizi

- Progettazione, sviluppo ed ingegnerizzazione di **trattamenti e rivestimenti superficiali** orientati al controllo di attrito ed usura.
- Studio delle proprietà tribologiche, meccaniche, chimiche, strutturali di **rivestimenti ternari**.
- Realizzazione di **ricoprimenti multistrato** e loro caratterizzazione **tribomeccanica**.
- Realizzazione e ottimizzazione di **ricoprimenti otticamente selettivi** della radiazione elettromagnetica, in particolare nello spettro **IR, visibile e UV**.

JOINT LABORATORY FOR SERVICE-CONSULTING AND APPLIED RESEARCH INITIATIVES

Laboratory **SUP&RMAN** **SUP**erfici & **Ricoprimenti** per la **Meccanica Avanzata** e la **Nanomeccanica**

- Surface testing: microscopy, structural spectroscopy and chemical micro-analysis (**SEM+FIB**, **TEM**, **ESCA**, **XPS**, **XRD**...);
 - Comprehension and control of surface tribological and mechanical properties from macro- to nano-scale: **modelling**, **tribometer**, **indenter**, **profilometer**, **AFM**;
 - Test-bench for **optical characterizations**;
 - Design and development of innovative **PVD-MS coatings** and "**new materials**".
-
- ...TO BE ACQUIRED:
 - **New multi-configuration tribometer**
 - **New HR stylus profilometer**

COMMON RESEARCH FIELDS: **NANO**PARTICLES **NANO**TECHNOLOGY **NANO**STRUCTURED MATERIALS



- Materials technology
- Welding and non-destructive testing
- Industrial metrology



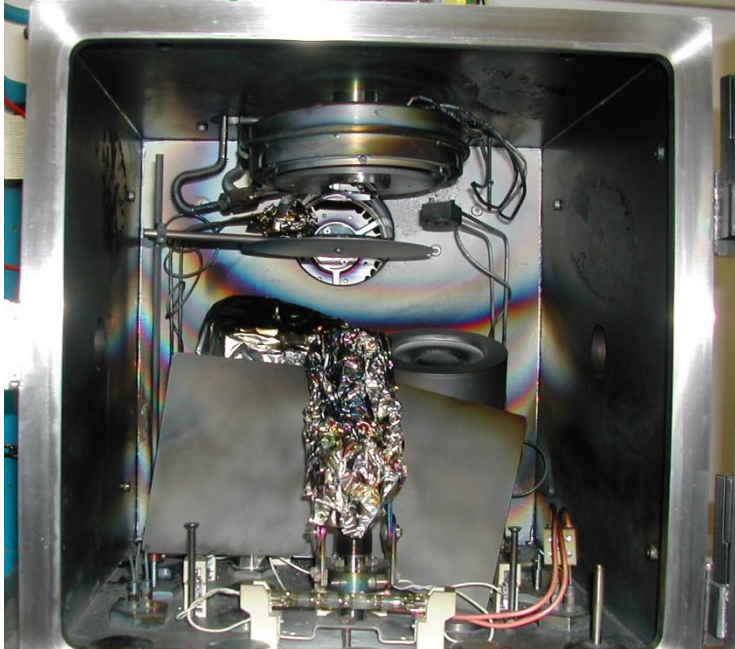
TEC EUROLAB SRL

Viale Europa 40, Campogalliano, Modena, Italy

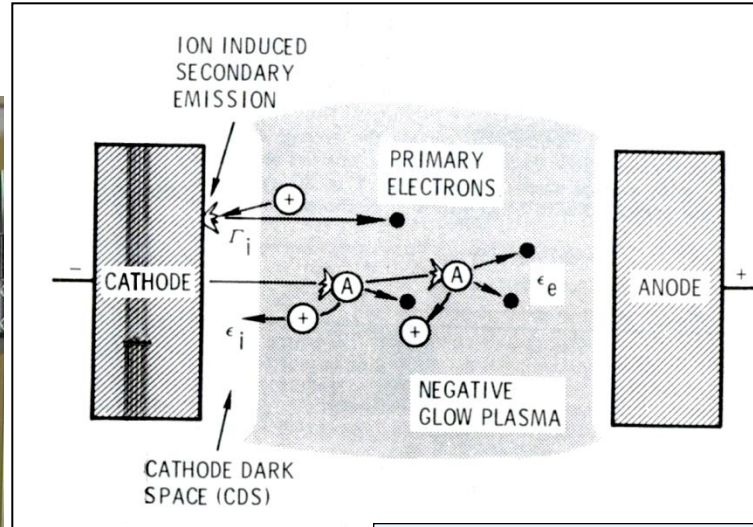
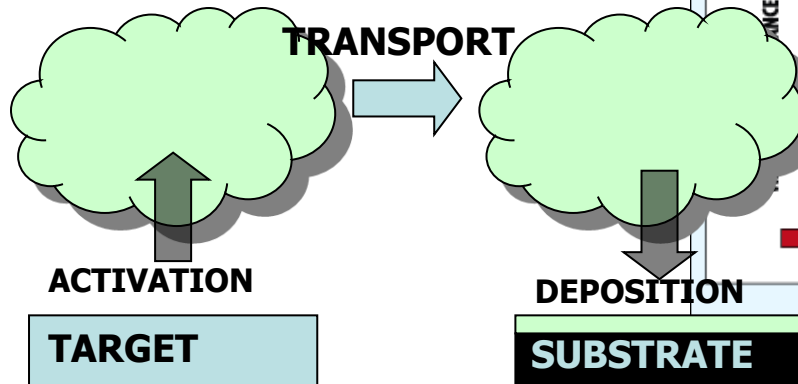
PVD THIN FILMS FOR TRIBOLOGICAL AND OPTICAL APPLICATIONS

Lab. **SUP&RMAN** – antonio.ballestrazzi@unimore.it

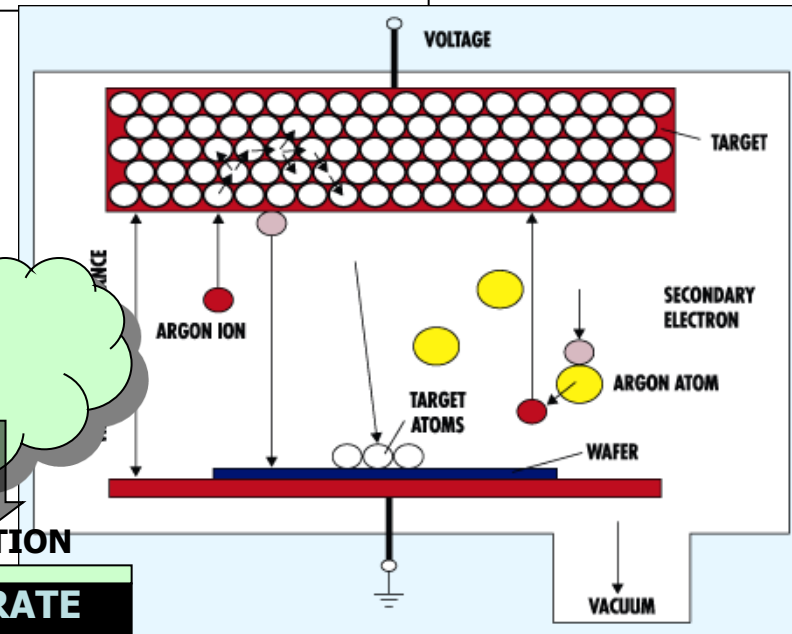
UHV EQUIPPED CHAMBER



DC and RF
MAGNETRON
SPUTTERING
TECHNIQUE



PLASMA
ENHANCED
PHYSICAL
VAPOUR
DEPOSITION



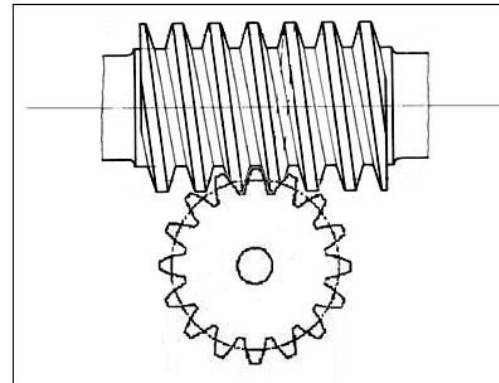
VARVEL & MECVEL PROJECTS: ACTUATORS AND GEAR BOXES

Motoriduttori ed attuatori lineari:
Problematiche connesse ad **ATTRITO**, **USURA** E LUBRIFICAZIONE

CALORE
RENDIMENTO
RUMOROSITA'
STABILITA'

CONSUMO
AFFIDABILITA'
LONGEVITA'

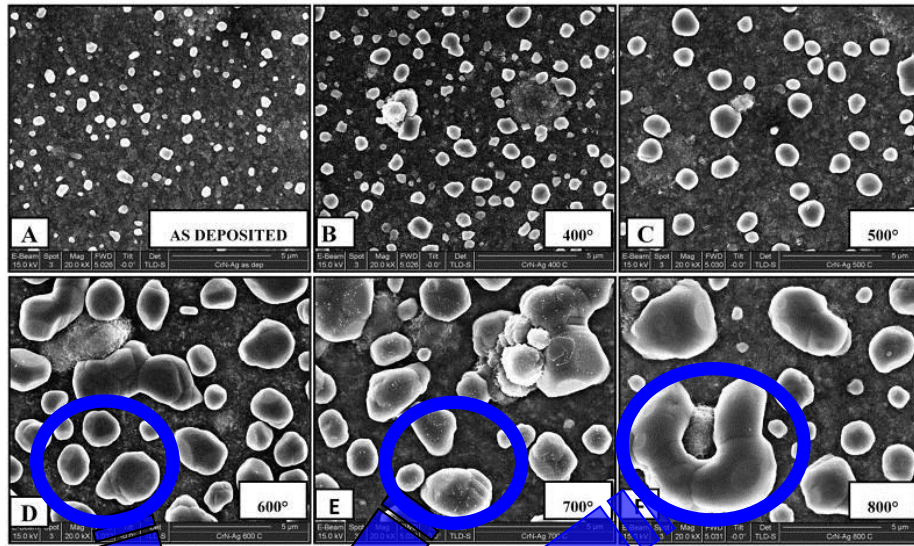
INQUINAMENTO
IGIENE



VARVEL & MECVEL PROJECTS: ACTUATORS AND GEAR BOXES

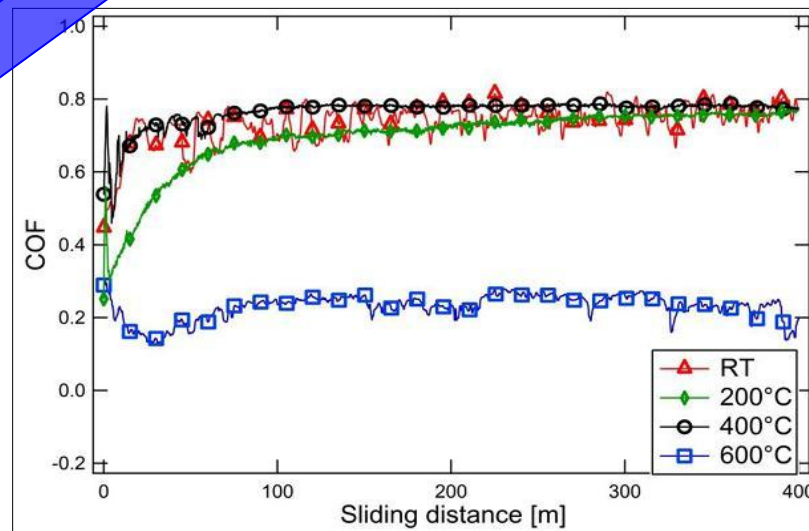
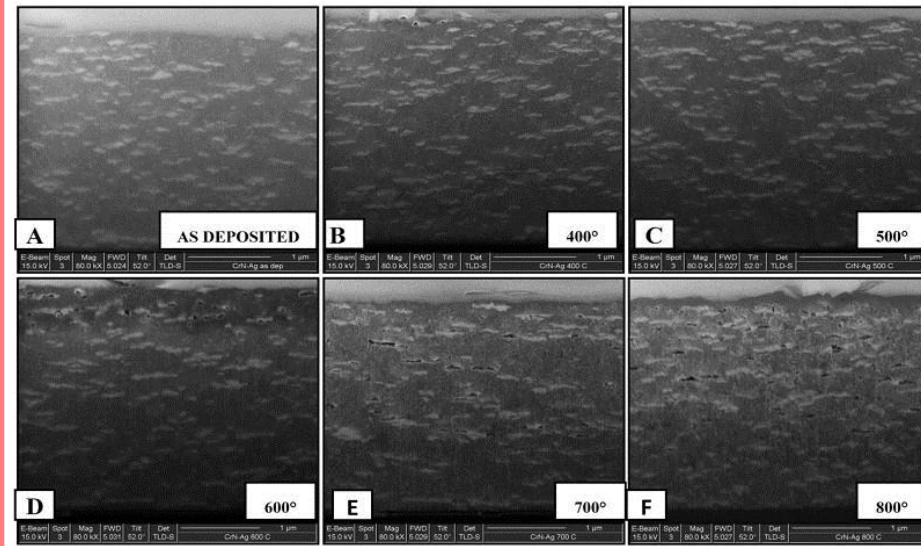
Self lubricant Ag-nanoadditivated CrN multilayered hard coatings

SEM MICROGRAPHY



Aggregated
Ag-clusters
on hard matrix
guarantee
low-friction
at high running-in
temperature

SEM MICROGRAPHY



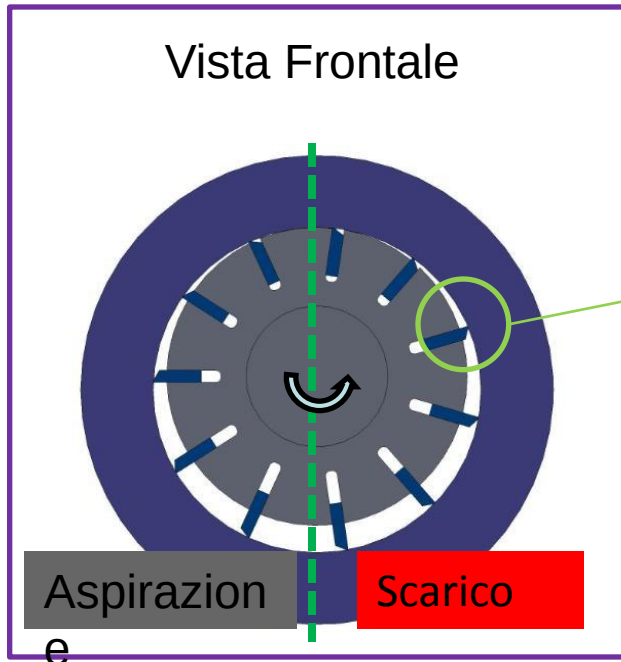
A STRATEGY FOR
OIL-REPLACEMENT

TO PROVIDE
CLEAN
AUTOLUBRICATED
COUPLINGS

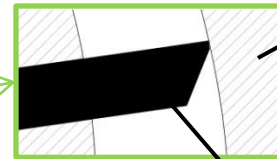
BERARMA PROJECT: **VANE PUMPS**

Pompe a palette di cilindrata variabile

Lab. **SUP&RMAN** – guido.paolicelli@unimore.it



sistema tribologico Palette -Statore



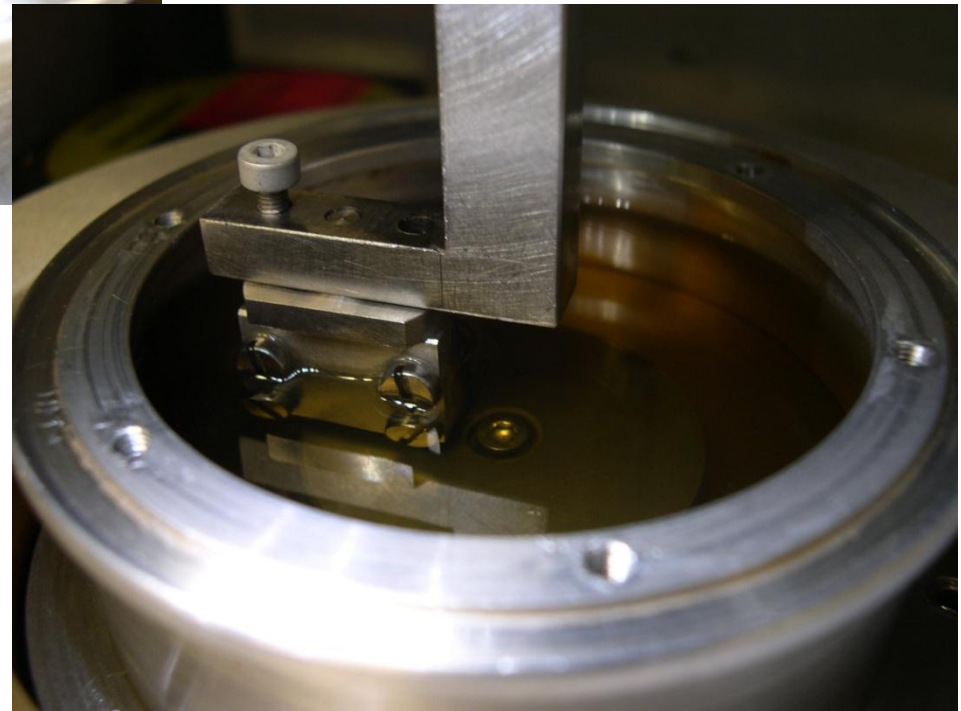
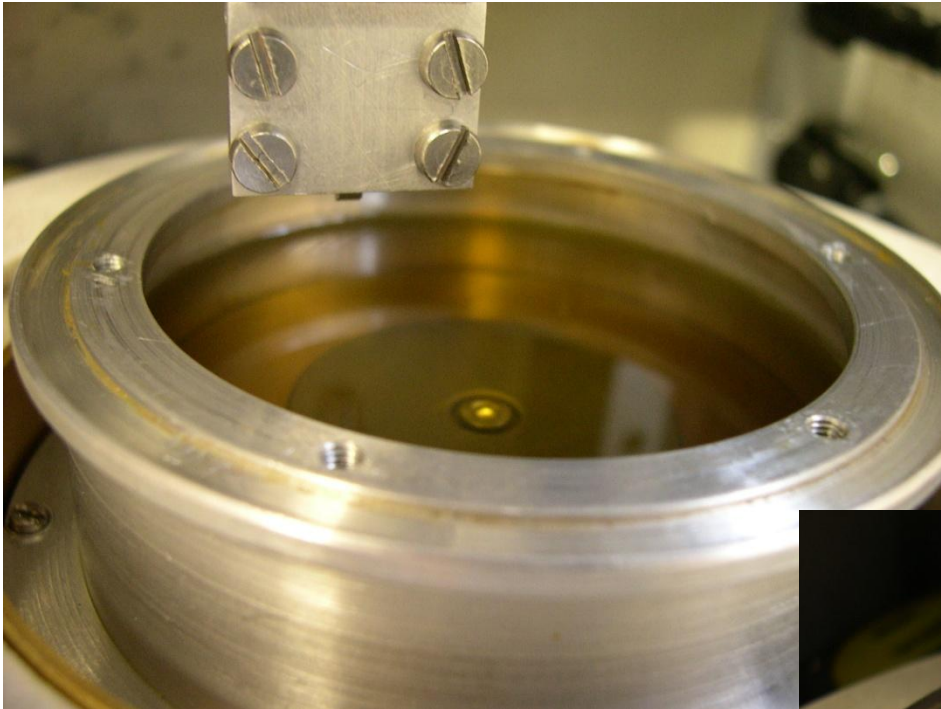
Statore 41CrAlMo7-10+
Nitrurazione
Durezza 1100-1200 HV

Paletta HS6-5-2C UNI EN ISO
4957 + Tempra
Durezza 61/65 HRC

GOAL:

*Realizzazione, caratterizzazione e ottimizzazione sperimentale rivestimenti superficiali innovativi relativamente ai componenti **palette / statore** e **piastre di distribuzione / rotore**.*

BERARMA PROJECT: VANE PUMPS



**Simulazione al tribometro
In condizioni di
pieno bagno d'olio**

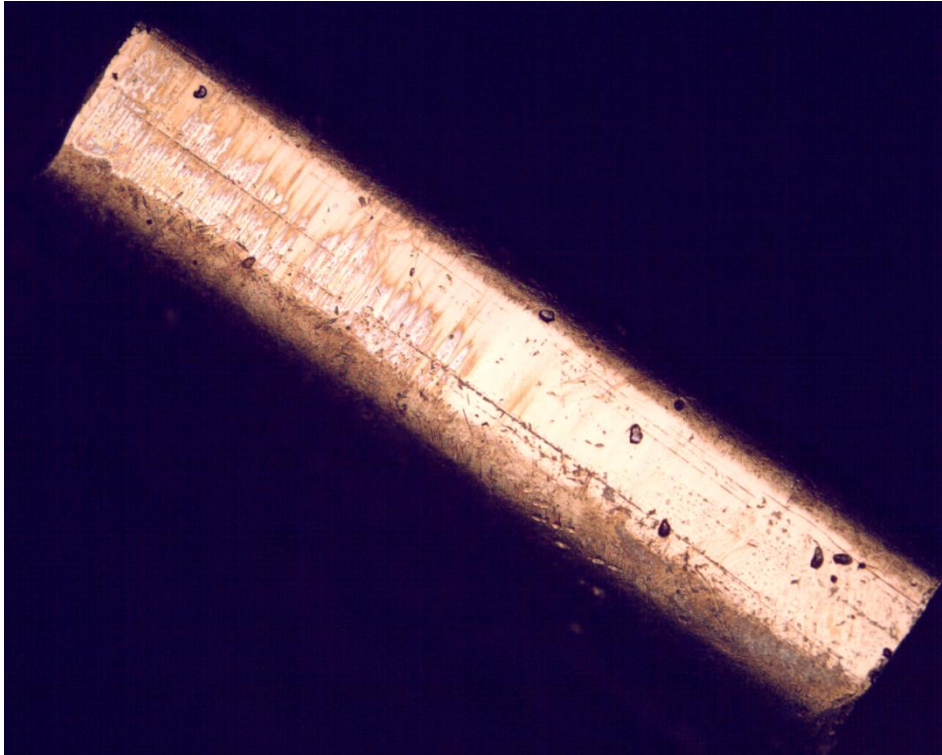
BERARMA PROJECT: VANE PUMPS

Prove **USURA** con paletta rivestita di Nitruro di Titanio (TiN) – spessore 3 micron

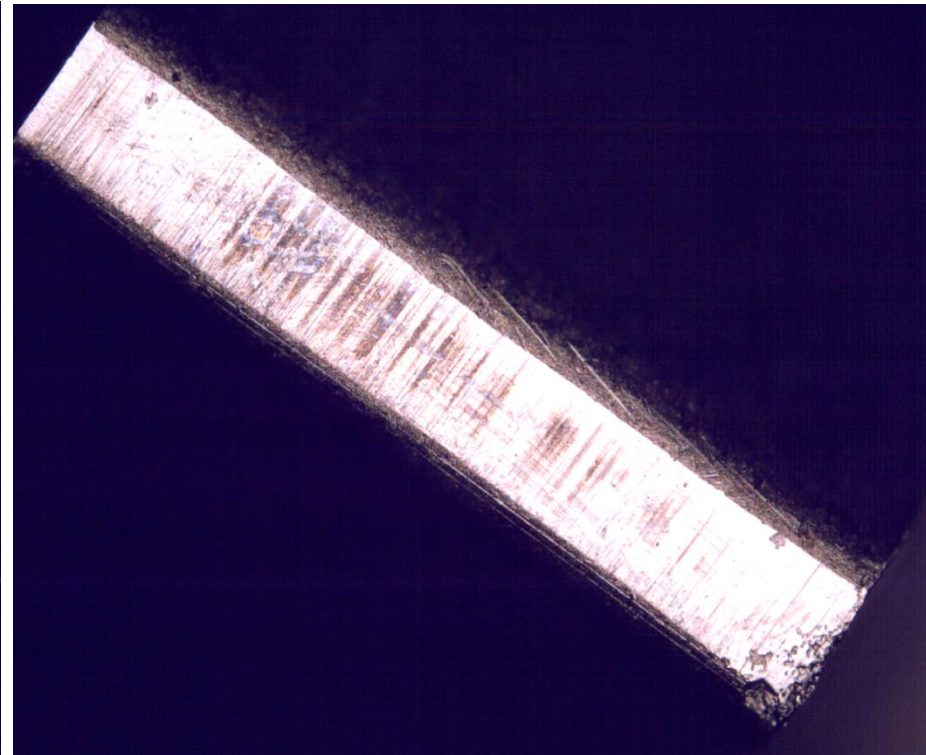
Palette dopo 5 ore

Carico: 110 N

Durata test: 5 ore



TiN Coating



Acciaio tal quale

SCOPI

INVISIBILITA' RADAR
INVISIBILITA' INFRAROSSO
SCHERMATURA IMPULSI ELETTRROMAGNETICI
PROPRIETA' ANTIPROIETTILE
PROPRIETA' ANTIFIAMMA

STRATEGIE

RIVESTIMENTI OTTICI
NANOFILLERS

VALIGERIA TECNICA

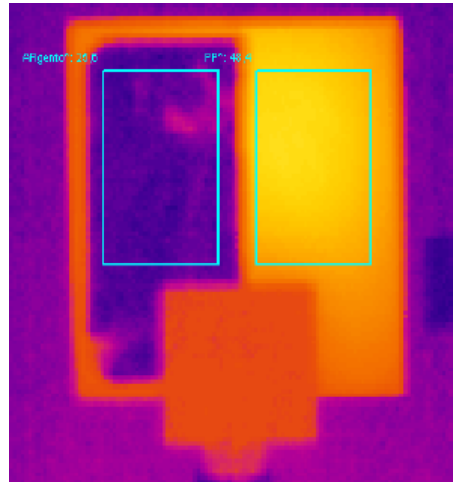
Lab. SUP&RMAN – alessio.passalacqua@unimore.it



Schermatura Elettromagnetica

Invisibilità Infrarosso

Rivestimenti metallici micro/nanostrutturati



Conducibilità Superficiale

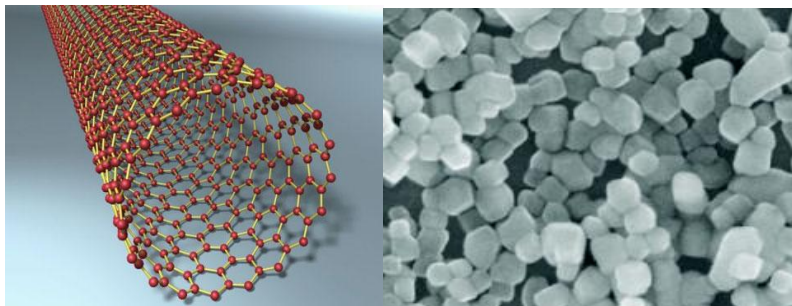
Bassa Emissività

Proprietà Antiproiettile

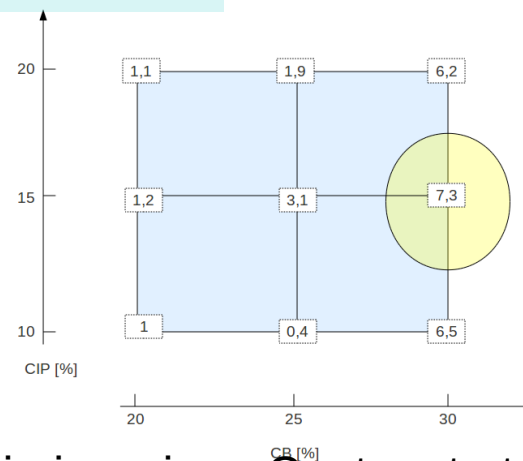
Invisibilità Radar

Micro/nano-additivazioni

Nanotubi e Nanoparticelle

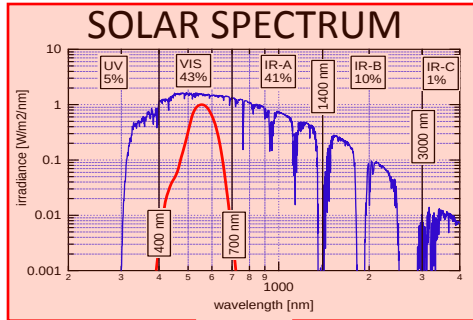


Dissipazione Energia
Resistenza agli urti



Carbon Black
+
 Fe_3O_4

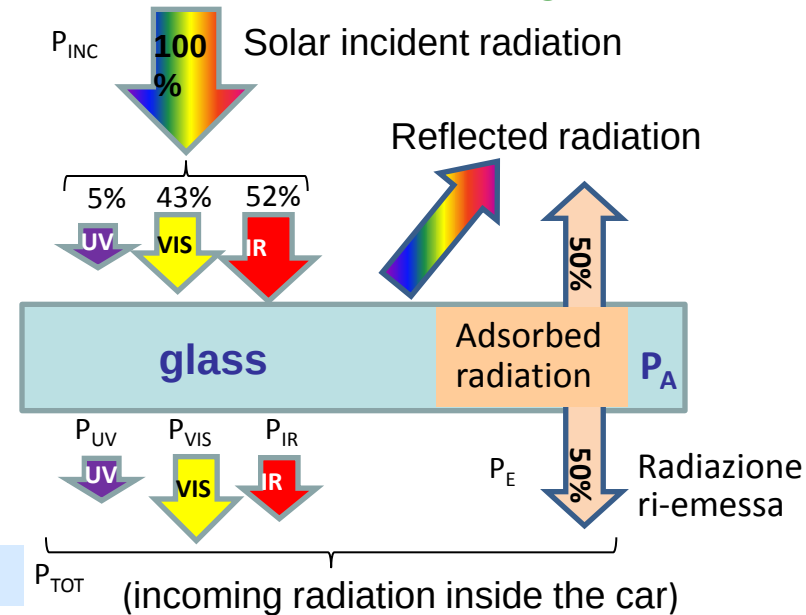
Ottimizzazione Contenuto tramite DoE



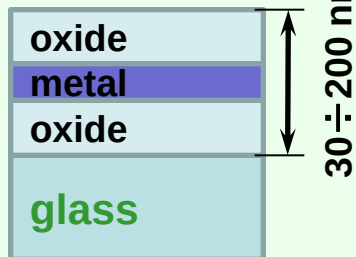
FILTER COATINGS:
a strategy
for optimizing
the living comfort
inside the vehicle

Lab. SUP&RMAN – dibona@unimo.it

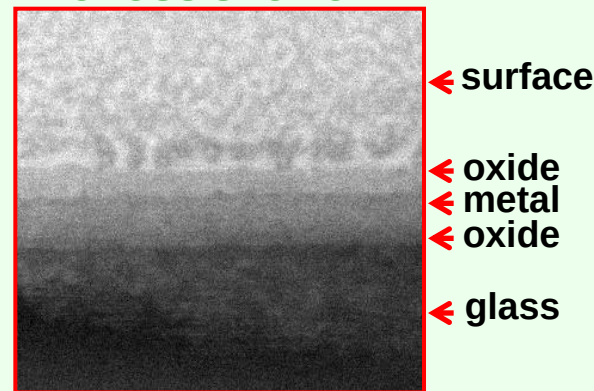
CAR GLASSES: Starting situation



COATING STRUCTURE: DESIGN

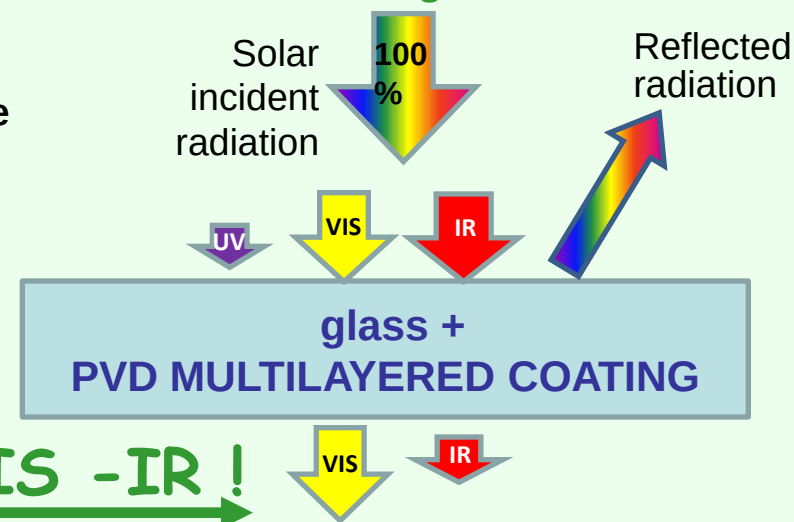


REALIZED COATING: CROSS SECTION



Coating performances
depend on
layer sequence
and thickness

CAR GLASSES: Engineered solution

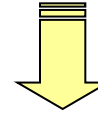


Goal: no UV, +VIS -IR !



Materiali per edilizia:
Problemi collegati all'**usura** da
esposizione **agenti atmosferici**

ESPOSIZIONE SOLARE



INGIALLIMENTO MALTE PER FUGHE

Lab. **SUP&RMAN** – alessio.passalacqua@unimore.it

CERAMIC NANOFILLERS:
A UV-ADSORBING STRATEGY

